## **Checklist**

# How to Implement AI in Life Sciences Quality: 5 Strategic Areas





# How to Implement AI in Life Sciences Quality: 5 Strategic Areas

As life sciences organizations face increasing complexity in quality management, artificial intelligence (AI) presents a transformative opportunity. According to McKinsey, AI can add \$100 billion in value to life sciences,<sup>1</sup> with quality and manufacturing processes representing a significant portion of this opportunity. With successful implementation across functions and processes, organizations can see 30%-40% improvement in investigation effectiveness and potential to reduce time to market by 1-4 years through AI adoption.<sup>2</sup>

To see impactful value of AI, life sciences organizations must invest time and resources to align on the right strategic areas within their organizations to focus AI implementation to augment processes and help create efficiencies. Additionally, being in such highly regulated industries, life sciences manufacturers must also ensure safety, security, and compliance with their AI implementation. It's critical to identify appropriate use cases that are low risk to product or patients.

# **Checklist for AI Readiness for Life Sciences Organizations:**

### Workforce Readiness Assessment Benefit: Create an engaged, digitally enabled ☐ Evaluate current workforce AI literacy levels and workforce that can effectively collaborate with AI opportunities for upskilling. tools while maintaining quality standards. ☐ Assess average employee tenure and turnover rates in quality roles. **Example:** Today, only 6% of companies say they've upskilled their employees on AI. With ☐ Review existing training programs for digital Gen Z projected to make up 30%<sup>3</sup> of the workforce tool adoption. by 2030 and 85% already using AI tools at work,4 ☐ Gauge team openness to Al-assisted workflows. organizations need to embrace this digital-native approach while maintaining quality oversight to ☐ Map potential AI use cases to employee pain points. evolve and keep up with a changing workforce. ☐ Develop change management strategies for different workforce segments.

### **Technology Infrastructure Assessment** ☐ Audit current software systems and digital **Benefit:** Ensure your technical foundation can support secure, validated AI implementations that capabilities. enhance rather than disrupt existing processes. ☐ Evaluate data strategy and governance frameworks. **Example:** MasterControl's AI platform integrates ☐ Review integration capabilities between existing purpose-built tools with existing quality systems. management modules while maintaining security ☐ Assess current automation levels in quality and validation requirements. processes. ☐ Document data security and privacy requirements. ☐ Identify system validation requirements for AI tools. **Quality Process Optimization** ☐ Review current quality processes and identify **Benefit:** Target high-value opportunities where AI can reduce manual effort while improving accuracy bottlenecks. and compliance. ☐ Have cross-functional employees document manual, time-intensive activities. **Example:** Deviation and CAPA management typically requires 4%-6% of a manufacturing site's ☐ Identify low-risk areas where AI can provide support resources.<sup>5</sup> Al-powered investigation tools can help for current manual tasks. research past events, identify root causes, and ☐ List potential efficiency gains from AI implementation. assess risk more quickly. ☐ Evaluate global regulatory compliance requirements. ☐ Prioritize processes for AI enhancement. Skills & Capability Development $\ \square$ Map critical thinking and AI collaboration **Benefit:** Empower a workforce that can effectively leverage AI while maintaining critical competencies. quality oversight. ☐ Plan upskilling programs and training curriculum for **Example:** Tools like MasterControl's Exam Al tool adoption. Generator can address common audit findings ☐ Identify domain experts who can guide around training gaps. This AI tool can transform implementation. training processes beyond simple "Read and ☐ Create frameworks for Al-human collaboration. Understood" requirements, improving content comprehension on critical procedural documents. $\square$ Develop training materials for AI tools. ☐ Establish ongoing learning programs.

### Implementation & Governance

**Benefit:** Ensure safe, compliant, and effective AI adoption that delivers measurable quality improvements.

**Example:** Starting with low-risk tools that optimize internal processes, like Document Translator from MasterControl, can easily show the value and ROI for AI implementation (time savings, cost savings compared to using third-party translation services, increased comprehension by providing global employees content in their native language, and more).

	Define	realistic	success	metrics	for	ΑI	adoption	ı
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- ☐ Identify low-risk internal processes with opportunities for improvement with AI.
- ☐ Create change management and communication plans.
- $\hfill \square$  Establish governance frameworks for AI tool usage.
- ☐ Plan pilot programs for initial deployment.
- ☐ Document validation and testing requirements.
- ☐ Create monitoring and maintenance procedures.

### **Next Steps:**

Successful adoption of AI for life sciences companies starts with identifying low-risk opportunities to make meaningful change. Areas like internal quality processes represent safe AI usage where you can benefit from efficiency improvements and more by using AI to automate manual tasks, without risking to patient safety.

- ☐ Assess your organization's current state using this checklist.
- $\square$  Identify priority areas for AI implementation.
- ☐ Connect with MasterControl to learn about purposebuilt AI tools for life sciences quality management.
- ☐ Begin planning your AI adoption journey with a focus on compliance and validation requirements.

### **About MasterControl**

With MasterControl quality management system (QMS) and manufacturing execution system (MES) software, you never have to sacrifice compliance to achieve efficiency. Our solutions are designed to ensure compliance with regulatory requirements while also increasing operational efficiency. By natively connecting quality and manufacturing data in one powerful digital tool, MasterControl enhances data connectivity and provides real-time visibility into processes across the entire life cycle of your life-changing products. Visit <a href="https://www.mastercontrol.com">www.mastercontrol.com</a> to learn how you can add efficiencies, embed quality into manufacturing operations, and bring your regulated products to market faster.

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